

Royal® SUPER EXCELENE® WELDING CABLE UL. Silicone Free

UL Listed 600 Volt -50°C to 90°C Oil Resistant Premium Grade Orange CPE Jacket.

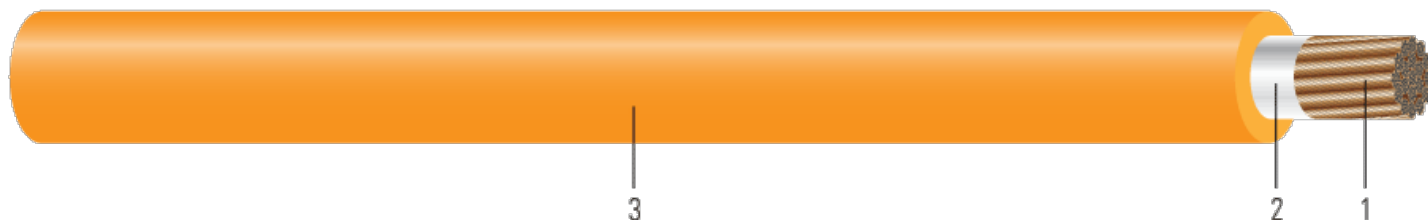


Image not to scale. See Table 1 for dimensions.

CONSTRUCTION:

1. **Conductor:** Annealed rope-stranded Class M, bare copper conductor as per ASTM B-3. 34 AWG rope lay strand per ASTM B-172.
2. **Separator:** Paper separator for ease of stripability
3. **Insulation:** CPE , Orange

APPLICATIONS AND FEATURES:

SOUTHWIRE Super Excelene welding cable designed for use on welding leads from the secondary side of the power source, typical for arc welders. Extra flexible lead cable, used on electrode to welder unit, battery cables and temporary or permanent lead cables. A premium-grade -50°C to 90°C Orange CPE jacket is extruded onto the cable per ASTM D-4313. Provides superior flexibility and outstanding cut, abrasion and slag resistance. Resistant to oils, solvents, water, weather and ozone.

SPECIFICATIONS:

- UL Listed
- RoHS Compliant Lead-Free, Silicone-Free

SAMPLE PRINT LEGEND:

SOUTHWIRE® ROYAL® SUPER EXCELENE® XX AWG (XX.XXmm²) WELDING CABLE E308663 (UL) 600V -50C TO +90C OIL RESISTANT -- MADE IN USA --Sequential Footage Marking--



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Table 1 – Weights and Measurements

Stock Number	Cond. Size	Cond. Number	Cond. Strands	Insul. Thickness	Approx. OD	Approx. Weight	Ampacity *
	AWG/Kcmil	Count	# x AWG	mil	inch	lb/1000ft	Amp
647655	6	1	665	90	0.378	140	105
647656	4	1	1045	90	0.434	201	140
647657	2	1	1653	90	0.488	285	190
647658	1	1	2090	90	0.535	349	220
647659	1/0	1	2646	100	0.585	446	260
647661	2/0	1	3325	100	0.697	544	300
647662	3/0	1	4214	110	0.715	672	350
647663	4/0	1	5320	110	0.810	826	405

All dimensions are nominal and subject to normal manufacturing tolerances

◊ Cable marked with this symbol is a standard stock item

* Ampacities are based on TABLE 400.5(A)(1) of the 2020 National Electrical Code and CEC Table 12. The ampacity values assume a continuous sinusoidal 60 Hz current and are for reference only and should not be used as a final value.

Table 2 – Weights and Measurements (Metric)

Stock Number	Cond. Size	Cond. Number	Cond. Strands	Insul. Thickness	Approx. OD	Approx. Weight	Ampacity *
	AWG/Kcmil	Count	# x AWG	mm	mm	kg/km	Amp
647655	6	1	665	2.29	9.60	208	105
647656	4	1	1045	2.29	11.02	299	140
647657	2	1	1653	2.29	12.40	424	190
647658	1	1	2090	2.29	13.59	519	220
647659	1/0	1	2646	2.54	14.86	664	260
647661	2/0	1	3325	2.54	17.70	810	300
647662	3/0	1	4214	2.79	18.16	1000	350
647663	4/0	1	5320	2.79	20.57	1229	405

